

## 10.4 Parapets

Table 14: Recommended enamel combinations for SunGuard® spandrels

SunGuard® Insulating Glass	Ceramic Frit - Monolithic Glass	Ceramic Frit - Insulating Glass
<b>SunGuard® eXtra Selective</b>		
<b>SNX 60/28</b>	SSG 52 on #2 + Ferro System 140 11 4060	SNX 60/28 on #2 + Frit on #4
<b>SunGuard® SuperNeutral</b>		
<b>SN 70/41</b>	SSG 52 on #2 + Ferro System 140 15 4001 on #2	SG SN 70/41 on #2 + Frit on #4
<b>SN 70/37</b>	SSG 52 on #2 + Ferro System 140 15 4001 on #2	SG SN 70/37 on #2 + Frit on #4
<b>SN 62/34</b>	SSG 52 on #2 + Ferro System 140 15 4001 on #2	SG SN 62/34 on #2 + Frit on #4
<b>SN 51/28</b>	SG Solar Royal Blue 20 on #2 + Ferro System 140 15 4001 on #2 SSG 52 on #2 + Ferro System 140 12 4061	SG SN 51/28 on #2 + Frit on #4
<b>SN 40/23</b>	SG Solar Royal Blue 20 on #2 + Ferro System 140 15 4001 on #2	SG SN 40/23 on #2 + Frit on #4
<b>SN 29/18</b>	SG Solar Royal Blue 20 on #2 + Ferro System 140 15 4001 on #2	SG SN 29/18 on #2 + Frit on #4
<b>SunGuard® Solar</b>		
<b>SOLAR NEUTRAL 67</b>	SSG 52 on #2 + Ferro System 140 12 4061 on #2	SG Solar Neutral 67 on #2 + Frit on #4
<b>SOLAR LIGHT BLUE 52</b>	SSG 52 on #2 + Ferro System 140 12 4061 on #2	SG Solar Light Blue 52 on #2 + Frit on #4
<b>SOLAR SILVER GREY 32</b>	SG Solar Silver Grey 32 on #2 + Ferro System 140 15 4001 on #2	SG Solar Silver Grey 32 on #2 + Frit on #4
<b>SOLAR ROYAL BLUE 20</b>	SG Solar Royal Blue 20 on #2 + Ferro System 140 12 4060 on #2	SG Solar Royal Blue 20 on #2 + Frit on #4
<b>SOLAR SILVER 20</b>	SG Solar Silver 20 on #2 + Ferro System 140 15 4001 on #2	SG Solar Silver 20 on #2 + Frit on #4
<b>SOLAR BRIGHT GREEN 20</b>	SG Solar Bright Green 20 on #2 + Ferro System 140 15 4001 on #2	SG Solar Bright Green 20 on #2 + Frit on #4
<b>SOLAR BRONZE 20</b>	SG Solar Bronze 20 on #2 + Ferro System 140 15 4001 on #2	SG Solar Bronze 20 on #2 + Frit on #4
<b>SOLAR GOLD 20</b>	-	SG Solar Gold 20 on #2 + Frit on #4
<b>SOLAR SILVER 08</b>	SG Solar Silver 08 on #2 + Ferro System 140 15 4001 on #2	SG Solar Silver 08 on #2 + Frit on #4

Table 14: Recommended enamel combinations for SunGuard® spandrels  
Continued

SunGuard® Insulating Glass	Ceramic Frit - Monolithic Glass	Ceramic Frit - Insulating Glass
SunGuard® High Performance		
HP LIGHT BLUE 62/52	-	SG HP Light Blue 62/52 on #2 + Frit on #4
HP NEUTRAL 60/40	SG Solar Silver Grey 32 on #2 + Ferro System140 15 4001 on #2	SG HP Neutral 60/40 on #2 + Frit on #4
HP NEUTRAL 52/41	SSG 52 on #2 + Ferro System140 12 4061 on #2	SG HP Neutral 52/41 on #2 + Frit on #4
HP NEUTRAL 50/32	SG Solar Silver Grey 32 on #2 + Ferro System140 15 4001 on #2	SG HP Neutral 50/32 on #2 + Frit on #4
HP SILVER 43/31	-	SG HP Silver 43/31 on #2 + Frit on #4
HP NEUTRAL 41/33	SG Solar Silver Grey 32 on #2 + Ferro System140 15 4001 on #2	SG HP Neutral 41/33 on #2 + Frit on #4
HP ROYAL BLUE 41/29	SG Solar Royal Blue 20 on #2 + Ferro System140 12 4060 on #2	SG HP Royal Blue 41/29 on #2 + Frit on #4
HP AMBER 41/29	-	SG HP Amber 41/29 on #2 + Frit on #4
HP BRIGHT GREEN 40/29	SG Solar Green 07 on #2 + Ferro System140 15 4001 on #2 SG Solar Bright Green 20 on #2 + Ferro System140 15 4001 on #2	SG HP Bright Green 40/29 on #2 + Frit on #4
HP BRONZE 40/27	Farbglas Bronze + Ferro System140 15 4001 on #2 SG Solar Bronze 20 on #2 + Ferro System 140 15 4001 on #2	SG HP Bronze 40/27 on #2 + Frit on #4
HP SILVER 35/26	SG Solar Silver 08 on #2 + Ferro System140 15 4001 on #2	SG HP Silver 35/26 on #2 + Frit on #4

Increased energy absorption in IGU spandrels may result in both lites requiring heat treatment. The air gap should be limited, where possible, to 8 mm. It must be ensured that SunGuard® spandrels are not exposed to any aggressive media before, during and after installation.